



HISTORIC FENCES, GATES, POSTS & ARCHES




Show your creativity.



PROUD HISTORY, NEW TRADITION.

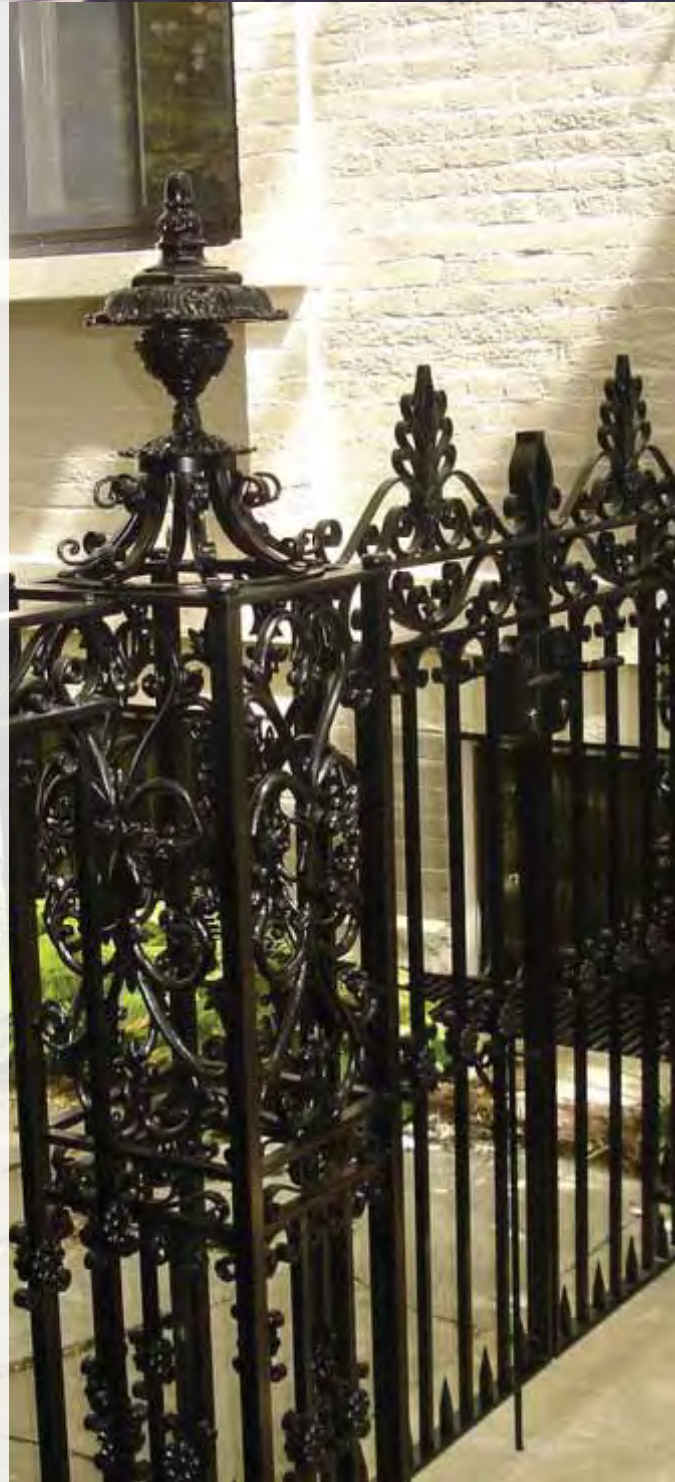
Founded in 1862, Stewart Iron Works' tradition and international reputation is one of "artistry in metal". Stewart designed products have been known for generations for their excellence and balance of beauty and function.

The Stewart legacy is proudly on display at the United States Capitol, The Panama Canal, Walt Disney World Resort, and Bourbon Street, New Orleans, along with thousands of community parks and public places throughout our country. The Stewart shield has graced The White House and the British Embassy in Washington, D. C. and private properties of significance throughout the world.



Stewart's skilled designers, engineers and craftsmen, not only create today's custom masterpieces, but are renowned for their ability to tackle almost any restoration project – preserving yesterday's treasures and heritage! Stewart's restorations include: President Hayes Museum, Freemont, Ohio; William Howard Taft Museum and Spring Grove Cemetery, Cincinnati, Ohio; Lt. Governor Mansion, St. Thomas, U.S. Virgin Island; the Ligonier Fountain, Ligonier, Pa.; and the replication of this restored fountain for Babylon, N.Y.

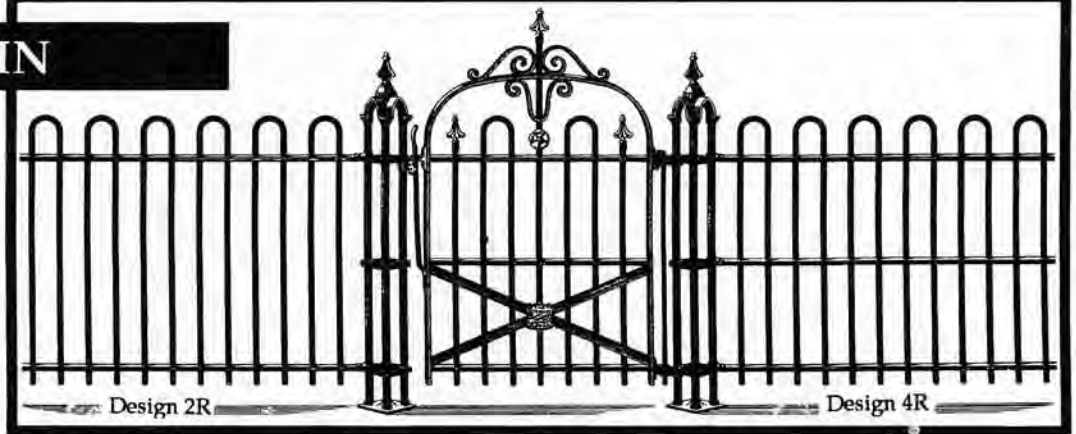
While we are proud of the work we have accomplished, we are most motivated by the challenges of metal masterpieces we have yet to recreate. Whatever you dream of creating, Stewart's craftsmen will bring it to life – to enjoy today, and to treasure for generations yet to follow!



FENCES OF DISTINCTION

HAIRPIN

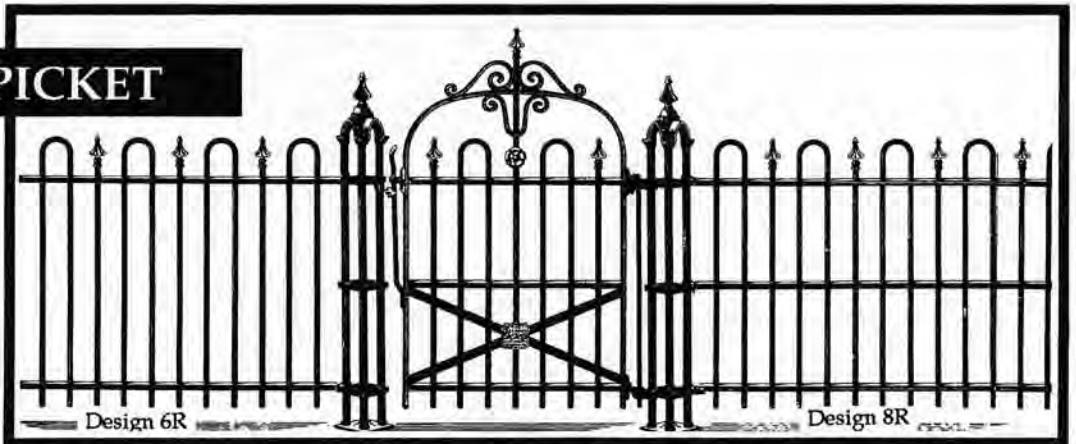
Design simplicity in your choice of line posts: 1" solid or 2" tubular



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
2R	1/2" round	4 inches	2 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 2
4R	1/2" round	4 inches	3 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 2

HAIRPIN & PICKET

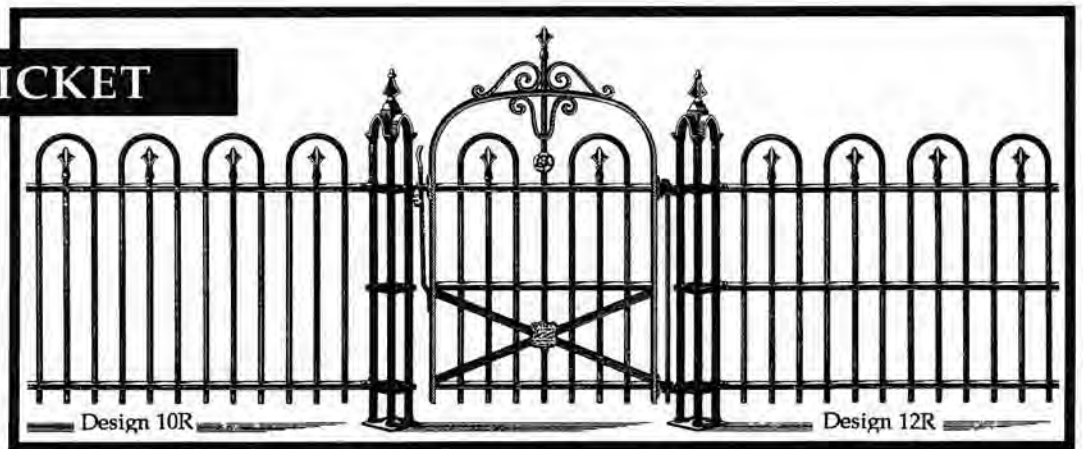
A Stewart fence is a valuable asset; 1" solid or 2" tubular line posts



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
6R	1/2" round	4 inches	2 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No.2
8R	1/2" round	4 inches	3 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No.2

BOW & PICKET

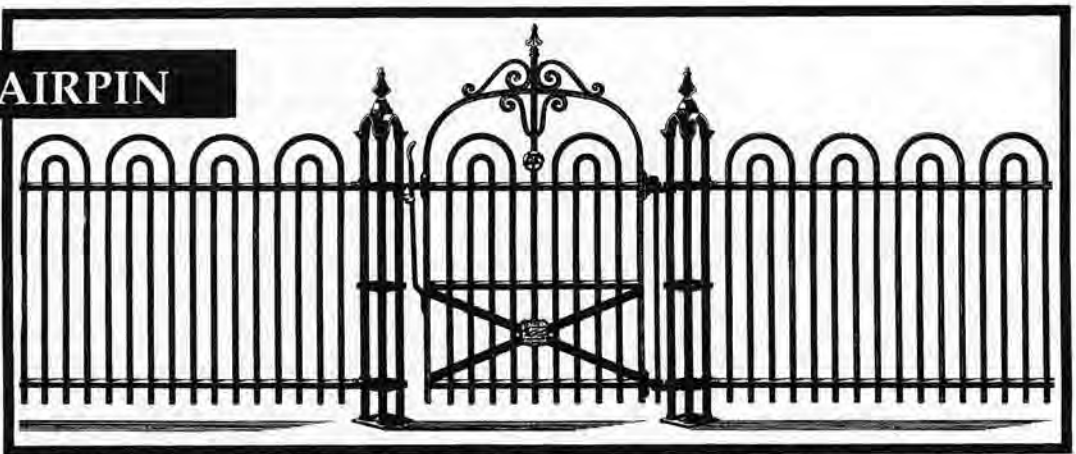
Safety plus style of bow top and center pickets; 1" solid or 2" tubular line posts



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
10R	1/2" round	4 inches	2 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 2
12R	1/2" round	4 inches	3 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 2

BOW AND HAIRPIN

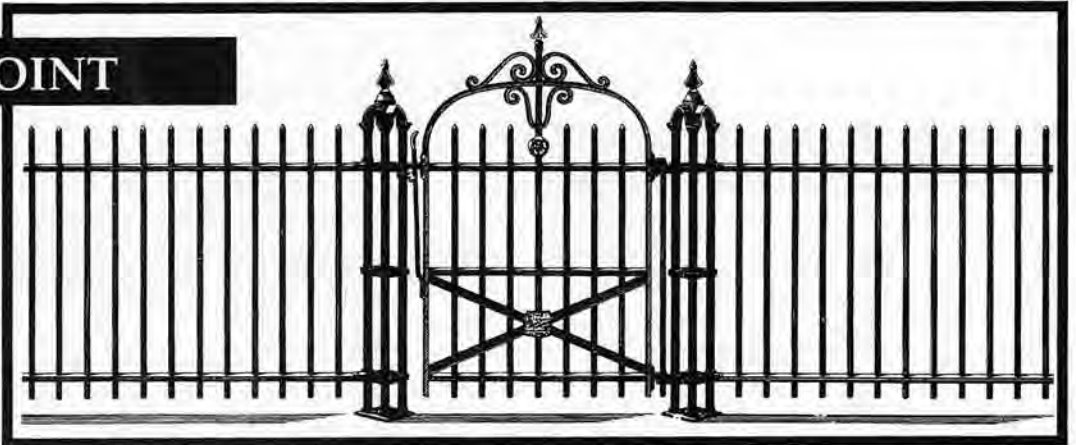
Complement your lawn with a Stewart fence; 1" solid or 2" tubular line posts



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
13R	3/8" round	4 inches	2 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 2
14R	3/8" round	3 inches	2 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 2
15R	1/2" round	4 inches	2 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 2
16R	1/2" round	3 inches	2 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 2

MILLED POINT

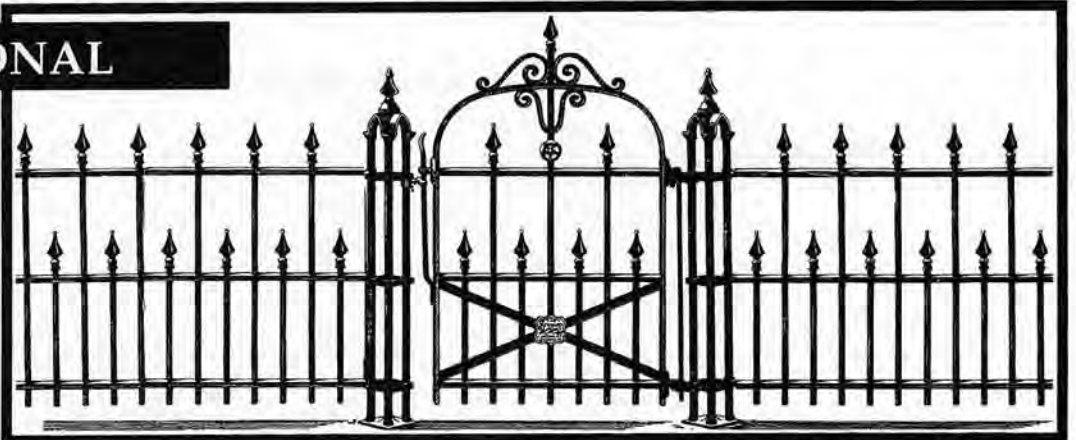
Ever popular, the simple milled point fence combines taste with privacy; 1" solid or 2" tubular line posts. For fences 54" or higher 3" I-beam is recommended.



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
23R	3/8" round	4 inches	2 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 2
24R	1/2" round	4 inches	2 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 2
25R	5/8" round	5 inches	2 rails 1-1/2"x1/2"	#2 single-#11 double	37" to 60"	No. 2
26R	3/4" round	5 inches	2 rails 2"x1/2"	#2 single-#11 double	37" to 72"	No. 2

TRADITIONAL

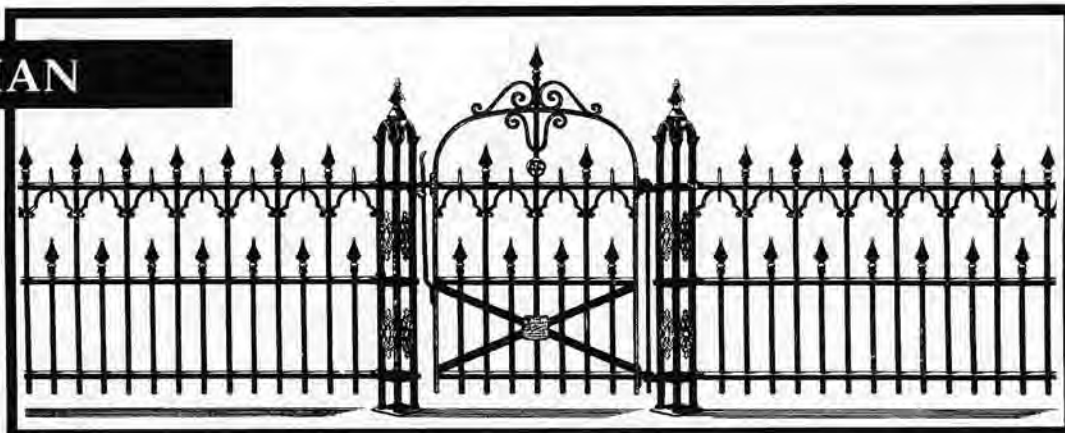
Dignified three-rail fence is ideal for churches and cemeteries; 1" solid or 2" tubular line posts. For fences 54" or higher 3" I-beam is recommended.



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
40R	1/2" round	4 inches	3 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 3
41R	5/8" round	5 inches	3 rails 1-1/2"x1/2"	#2 single-#11 double	37" to 60"	No. 3
42R	3/4" round	5 inches	3 rails 2"x1/2"	#2 single-#11 double	37" to 72"	No. 3

VICTORIAN

Detailing adds interest to a long-cherished pattern; 1" solid line posts

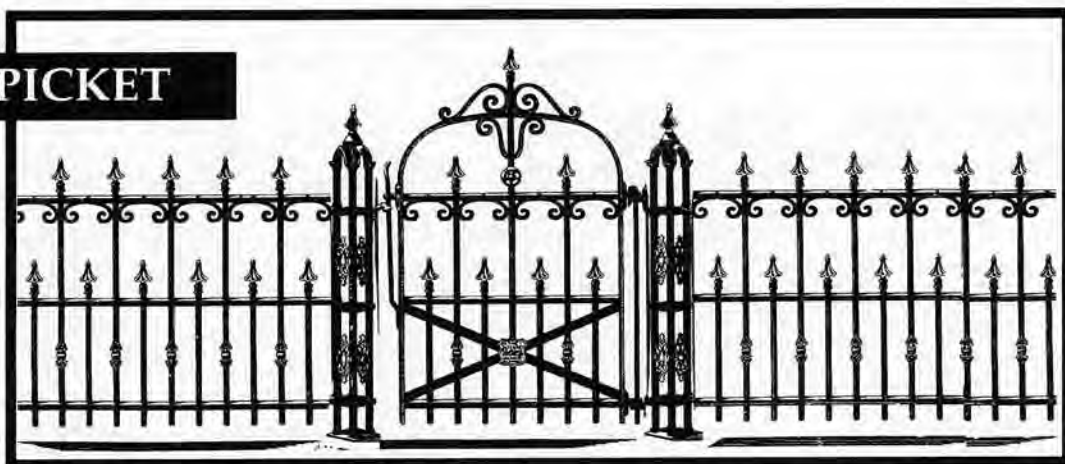


DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
44R	1/2" round	4 inches*	3 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 3

Note: this design cannot be graded over 1/2" to the foot. *Between lower rails.

SCALLOPED PICKET

Highlight and protect your plantings with our garden-lover's favorite 1" solid or 2" tubular line posts

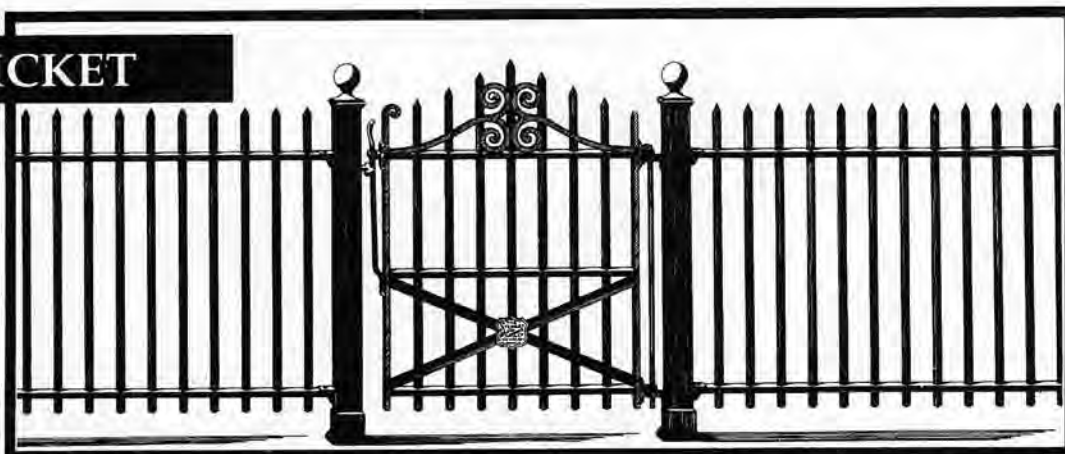


DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
54R	1/2" round	4 inches*	3 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 3

*Between lower rails

SQUARE PICKET

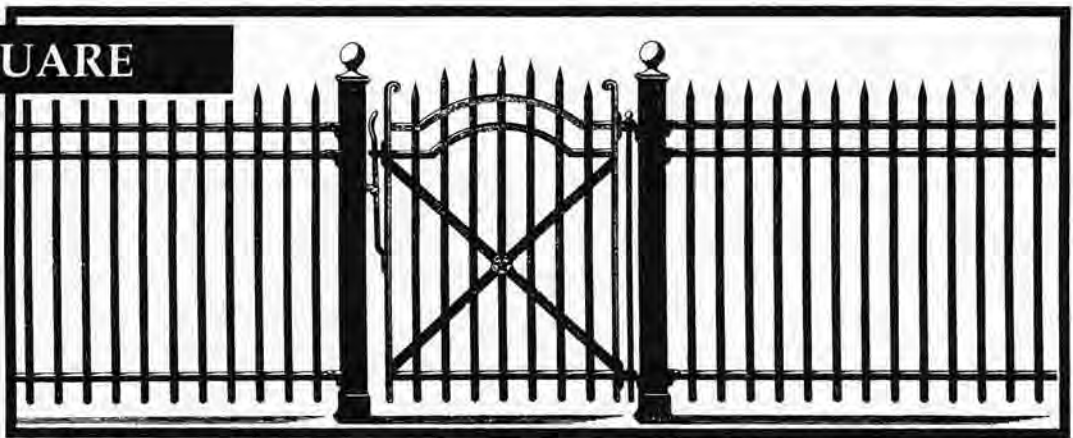
Ever popular, its simplicity is the very essence of distinction 1" solid or 2" tubular line posts; for fences 54" or higher 3" I-beam recommended.



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
70S	3/8" square	4 inches	2 rails 1-1/4"x1/2"	#5 single-#13 double	37"-42"-48"	No. 16
71S	1/2" square	4 inches	2 rails 1-1/4"x1/2"	#5 single-#13 double	37"-42"-48"	No. 16
72S	5/8" square	5 inches	2 rails 1-1/2"x1/2"	#5 single-#13 double	37" to 60"	No. 16
73S	3/4" square	5 inches	2 rails 2"x1/2"	#5 single-#13 double	37" to 72"	No. 16
74S	7/8" square	5 inches	2 rails 2"x1/2"	#5 single-#13 double	37" to 72"	No. 16

3-RAIL SQUARE

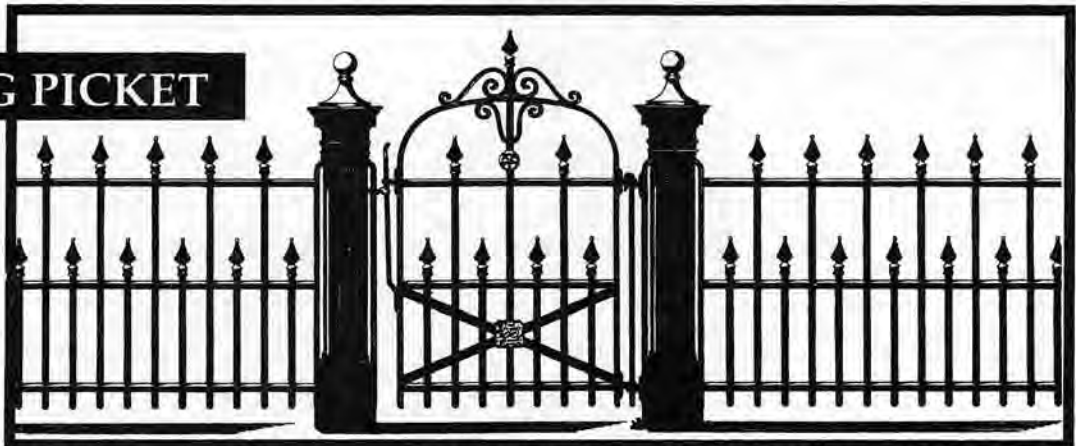
Today's classic; a look of yesterday that will live in beauty tomorrow; 1" solid or 2" tubular line posts. For fences 54" or higher 3" I-beam recommended.



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
88S	3/8" square	4 inches	3 rails 1-1/4"x1/2"	#7 single-#17 double	37"-42"-48"	No. 16
89S	1/2" square	4 inches	3 rails 1-1/4"x1/2"	#7 single-#17 double	37"-42"-48"	No. 16
90S	5/8" square	5 inches	3 rails 1-1/2"x1/2"	#7 single-#17 double	37" to 60"	No. 16
91S	3/4" square	5 inches	3 rails 2"x1/2"	#7 single-#17 double	37" to 72"	No. 16
92S	7/8" square	5 inches	3 rails 2"x1/2"	#7 single-#17 double	37" to 72"	No. 16

SHORT-LONG PICKET

A high-low pattern creates a pleasing design for your home; 1" solid or 2" tubular line posts. For fences 54" or higher 3" I-beam is recommended



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
94S	1/2" square	4 inches*	3 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 25
95S	5/8" square	5 inches*	3 rails 1-1/2"x1/2"	#2 single-#11 double	37" to 60"	No. 25
96S	3/4" square	5 inches*	3 rails 2"x1/2"	#2 single-#11 double	37" to 72"	No. 25

* Between lower rails.

SCROLL ORNAMENTED

A nostalgic look long preferred for Stewart fences everywhere; 1" solid or 2" tubular line posts



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
101S	long 1/2" square short 1/2" square	4 inches*	3 rails 1-1/4"x1/2"	#2 single-#11 double	37"-42"-48"	No. 25
102S	long 5/8" square short 1/2" square	5 inches*	3 rails 1-1/2"x1/2"	#2 single-#11 double	37"-42"-48"	No. 25
103S	long 3/4" square short 1/2" square	5 inches*	3 rails 2"x1/2"	#2 single-#11 double	37"-42"-48"	No. 25

APEX-TOPPED

Geometric lines, circles and curves combine for a crisp clean effect

1" solid or 2" tubular line posts. For fences 54" or higher 3" I-beam recommended.



DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
110S	1/2" square	4 inches	2 rails 1-1/4"x1/2"	#8 single-#18 double	37"-42"-48"	No. 38
111S	5/8" square	5 inches	2 rails 1-1/2"x1/2"	#8 single-#18 double	37" to 60"	No. 38
112S	3/4" square	5 inches	2 rails 2"x1/2"	#8 single-#18 double	37" to 72"	No. 38

ORNAMENTAL 3-RAIL

A handsome enclosure adds value to properties of distinction

1" solid or 2" tubular line posts. For fences 54" or higher 3" I-beam recommended.

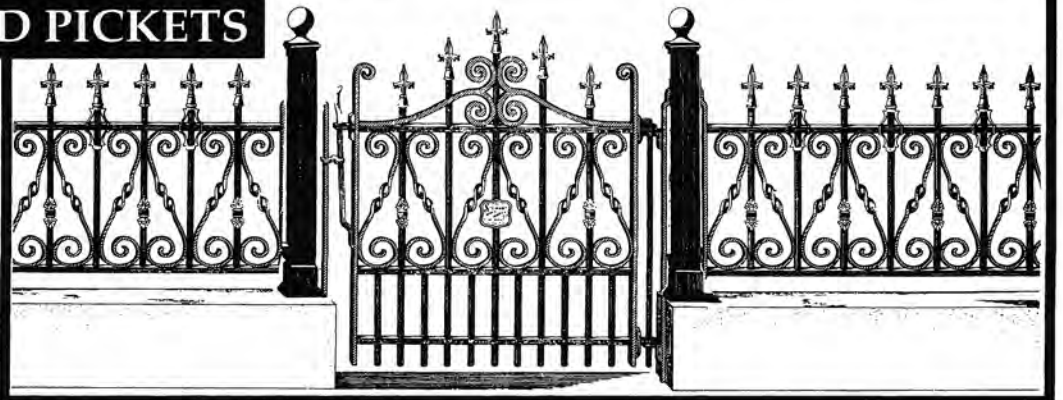


DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
114S	1/2" square	4 inches	3 rails 1-1/4"x1/2"	#7 single-#17 double	37"-42"-48"	No. 16
115S	5/8" square	5 inches	3 rails 1-1/2"x1/2"	#7 single-#17 double	37" to 60"	No. 16
116S	3/4" square	5 inches	3 rails 2"x1/2"	#7 single-#17 double	37" to 72"	No. 16

This design cannot be graded over 1/2 inch per foot.

ORNAMENTED PICKETS

Elegantly proportioned fence for mounting on a wall or coping;
1" solid or 2" tubular line posts

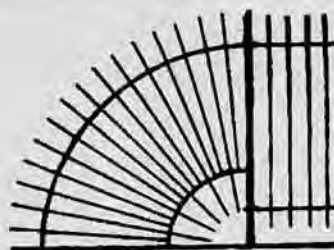


DESIGN NUMBER	SIZE OF PICKETS	PICKET SPACING CENTER TO CENTER	CHANNEL RAIL	MATCHING GATES	HEIGHT OF FENCE WHEN SET	END, CORNER & GATE POSTS
127R	1/2" round	6 inches	2 rails 1-1/4"x1/2"	#9 single-#19 double	24" or 30"	No.16

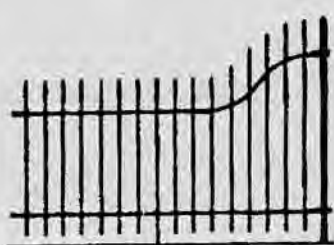
This design cannot be graded over 1/4 inch to the foot.

SPECIAL PANELS

Where the fence lines are such that they require any of the special panels illustrated here, they are to be measured in the line of fence and are subject to extra charge. (Call for pricing.) Panels can also be curved to any radius.



Fan Panel



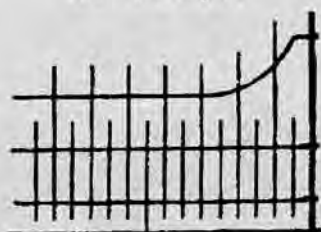
O.G. Panel Style A



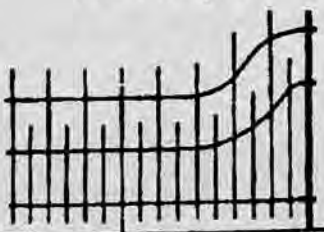
O.G. Panel Style B



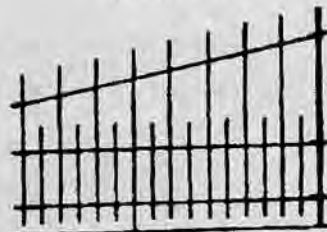
Graded Panel



O.G. Panel Style C



O.G. Panel Style D



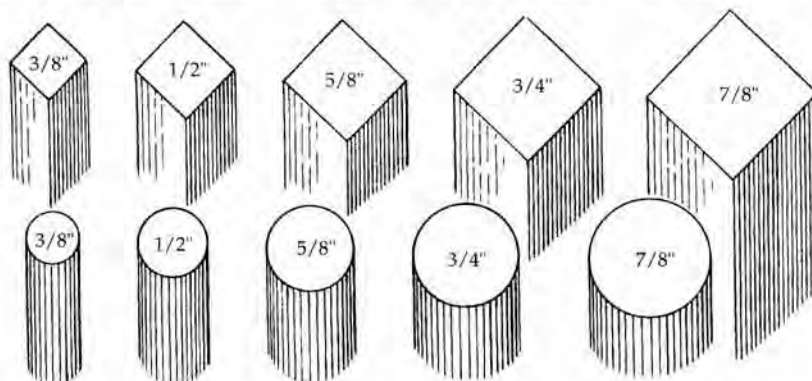
Slant Panel

OUR SERVICES

- Budgetary pricing
- Custom designing
- Detailing
- Free estimates
- Historic designs
- Installation instructions
- Layout
- Curved panels
- Graded panels
- Hot-dipped galvanizing
- Powder coat finishes
- Sandblasting
- Shop drawings of designs for matching fence, posts and gates

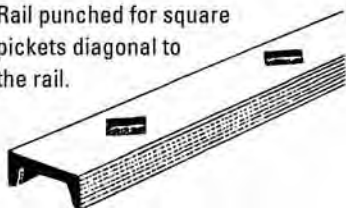
SIZES AND SETTINGS

For your convenience in determining the size to use, the following illustrate the relative sizes of the various pickets used in the construction of Stewart iron fences. Full size details are show. For strength and durability, we recommend 1/2" pickets or heavier.

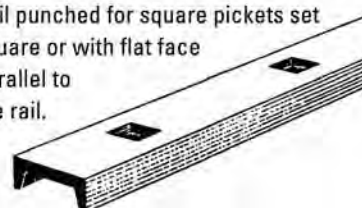


STANDARD AND OPTIONAL PICKET SETTINGS

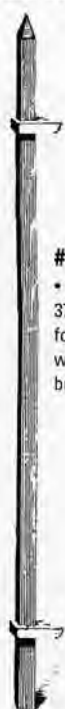
Rail punched for square pickets diagonal to the rail.



Rail punched for square pickets set square or with flat face parallel to the rail.



STANDARD LINE, END, CORNER AND GATE POSTS



#0

• 1" square for 37"-42" fence; for 48" fence with back braces added



#1

• 1" square for 37"-42" fence; for 48" fence with back braces added



#2

• 6-1/2" across for 37"-72" fence; post set on a diamond pattern



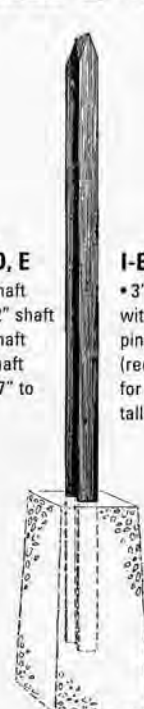
#3

• 6-1/2" across for 37"-72" fence; post set on a diamond pattern



#16B, C, D, E

• #16B: 2" shaft
• #16C: 2-1/2" shaft
• #16D: 3" shaft
• #16E: 4" shaft
All are for 37" to 84" fence



I-Beam

• 3" available with sheared or pineapple top (recommended for 54" fence or taller)

STANDARD CAST IRON PICKET TOPS



C

• 1/2", 5/8", 3/4" for square pickets, set square



E

• 1/2" for round pickets
• 1/2", 5/8", 3/4" for square pickets



F

• 1/2", 5/8", 3/4" for square pickets



G

• 1/2", 5/8", 3/4" for round pickets



J

• 1/2" for round pickets



K

• 1/2" for round pickets



S

• 1" for square line posts



W

• 1/2", 5/8", 3/4" for square pickets
• 1" or greater available in a similar design

OPTIONAL PICKET TOPS



Milled Point
For round pickets



Milled Point
For square pickets



Forged Point
For square pickets

CAST IRON POST & BOLLARD COLLECTION™



CAST IRON POST & BOLLARD COLLECTION™



CAST IRON POST & BOLLARDS

Fence, gate and post makers for the last 119 years, Stewart Iron Works is internationally recognized for fine ornamental ironwork in residential, commercial and historic restoration projects.

All cast iron posts and bollards are created from Stewart Iron Works' extensive collection of patterns dating back to 1886. We can also create custom post patterns per your request.

A.....Style #91-W	77-1/2" overall height with four rosettes.
A-A.....Style #90	77-1/2" overall height without rosettes.
B.....Style #1691TCB	3" tubular steel post with cast iron elements. Adjustable heights.
C.....Style #60	50" overall height.
D.....Style #61	42-1/4" overall height.
E.....Style #9115-60T	53-1/2" overall height.
F.....Style #4	41-1/4" overall height.
G.....Style #9	49-1/2" overall height.
H.....Style #60-L657ZR	47-3/4" overall height.
I.....Style #5UT	46" overall height.

J.....Style #6005-60T	37-5/8" overall height.
K.....Style #25	6" base, adjustable height post.
L.....Style #50	45-1/2" high.
M.....Style #25	8" base, adjustable height post.
N.....Style #84	47-3/4" overall height.
O.....Style #13	40" & 48", two heights available.
P.....Style #62	62" overall height.
Q.....Style #58	71-1/2" overall height.
R.....Style #96	75-3/4" overall height.
S.....Style #20	69" overall height.
T.....Style #63	70-1/2" overall height.
U.....Style #95-S	45-1/4" overall height.
U-U.....Style #95-L	49-1/4" overall height.

Please inquire for spec sheets on each individual post. Post can be ordered raw and unassembled or assembled and powder coated. Various options are available for ground or surface mounting and also to accept chain. Some tops are interchangeable, please inquire.

**Posts can be shipped painted & assembled or as raw casting components. Please specify when ordering.*



ORNAMENTAL NEWEL POSTS



No. 31
10 in. wide



No. 32
12 in. wide



No. 34
12½ in. wide



No. 97
10 in. wide



No. 37
14½ in. wide



No. 30
12 in. square



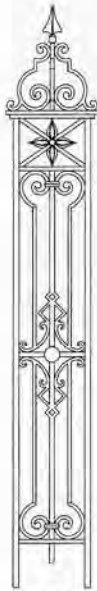
No. 26
7½ in. square



No. 99
21¼ in. wide



No. 56



No. 63



No. 75-L



No. 75-S



No. 84

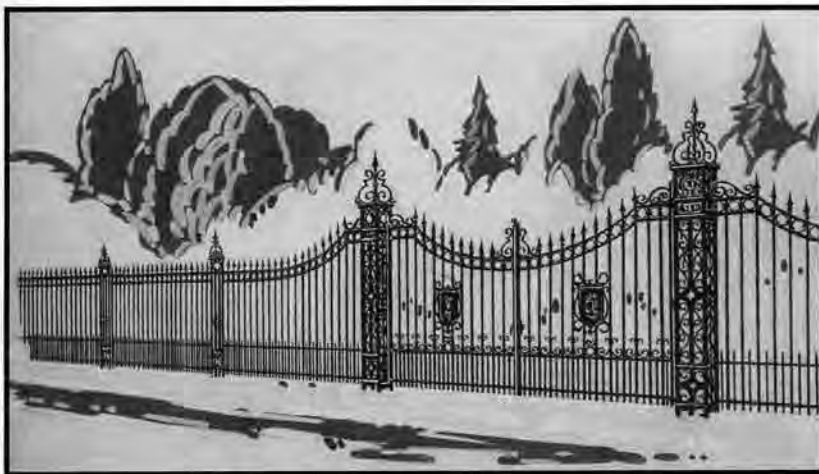
The newel posts shown are constructed to be used in three different applications.

1. As a flat panel post in a run of fence.
2. Placed at right angles for a corner application.
3. As a four sided square post.

These posts illustrated are constructed of solid steel from 5/8" sq. up to 2" sq., using laser cut components and castings. All posts shown are fabricated for standard 6' high fence.

Newel posts can be used in place of the standard line post. These posts when used give an additional touch of refinement and elegance to the fence line, and equally adapted for corner and entrance posts.

Newel posts can be made in a variety of heights and widths. Alternate design options are also available. Please contact your SIW Representative to discuss custom designs specific to your project needs.



HISTORIC ESTATE GATES & FENCES

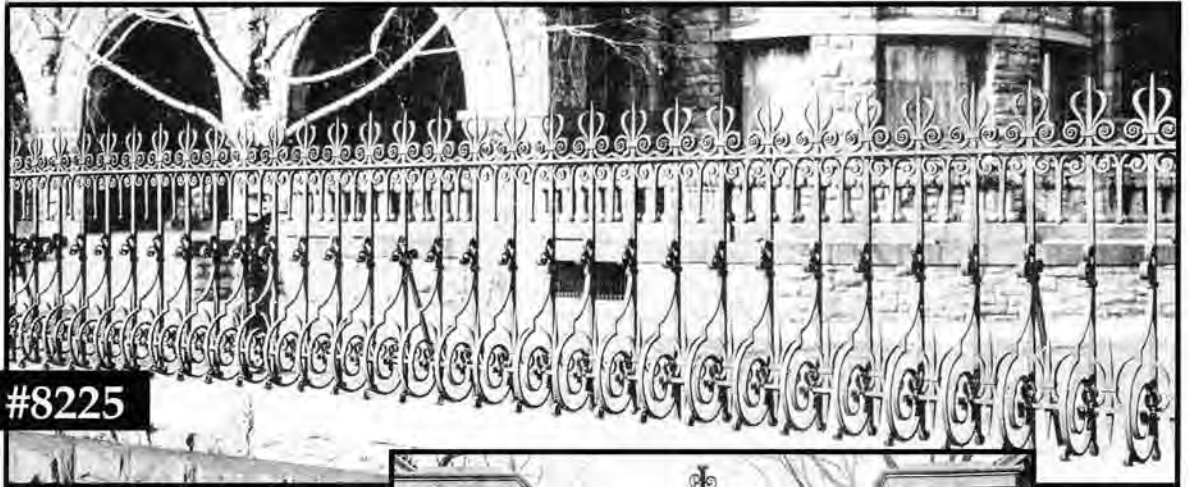


PLATE #8225

The Stewart collection of entrance gates is designed to complete and complement the Stewart fence of your choice. From simple pedestrian gate to impressive vehicular entry, these gates make a statement of taste, quality and pride to all who enter.



PLATE #9405



PLATE #8237

PLATE #128209



HISTORIC ESTATE GATES & FENCES



PLATE #8696

PLATE #8495

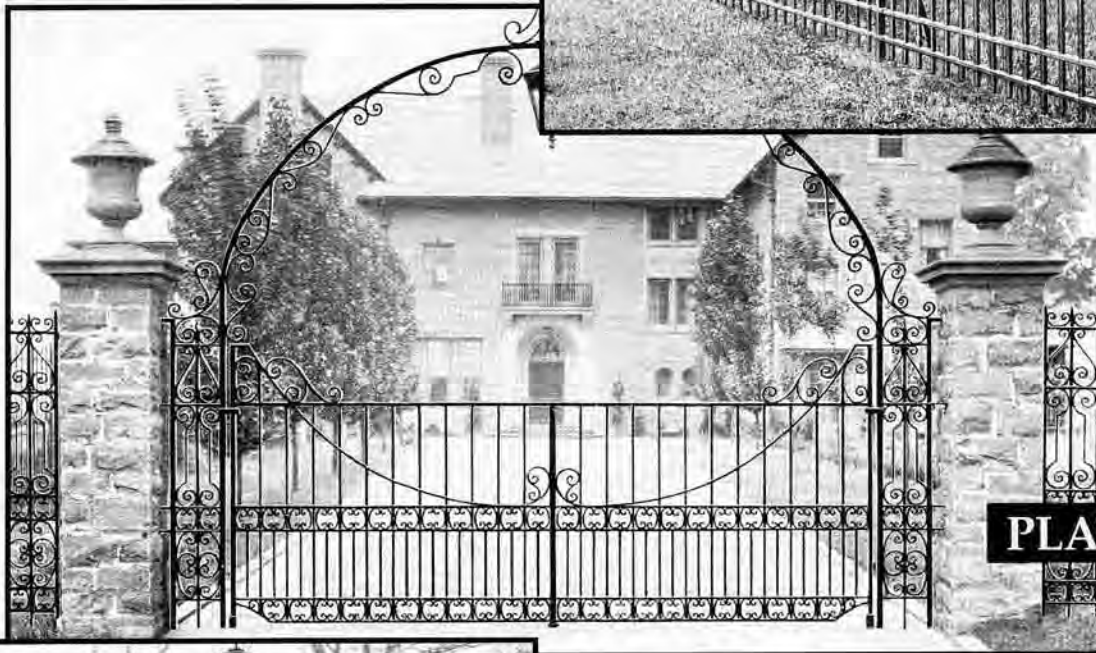
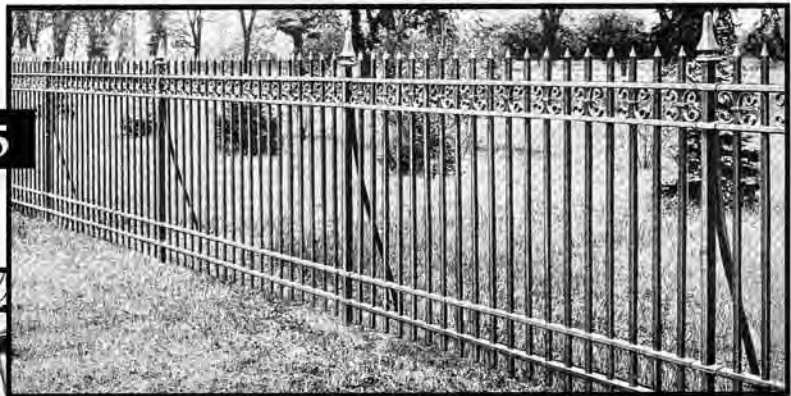


PLATE #129498

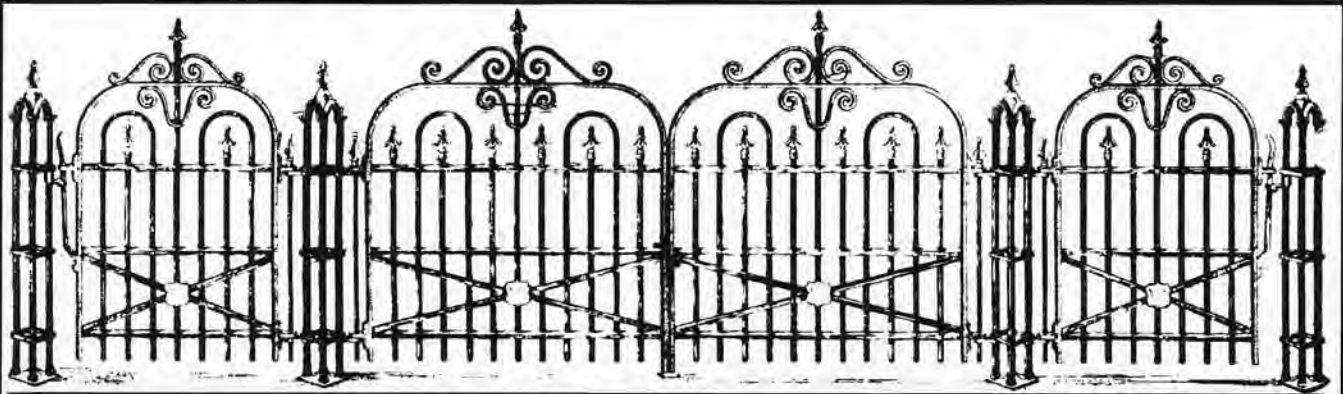


PLATE #10374

For Quoting Purposes:

Please specify the height and width of your gate openings as well as your design preference. Large entry gates hung from masonry piers will require an internal pier post assembly to support the weight of the gates. Internal pier posts should be installed during construction of the masonry pier. Please contact your SIW Representative for internal pier post details specific to your project needs.

DRIVE GATES



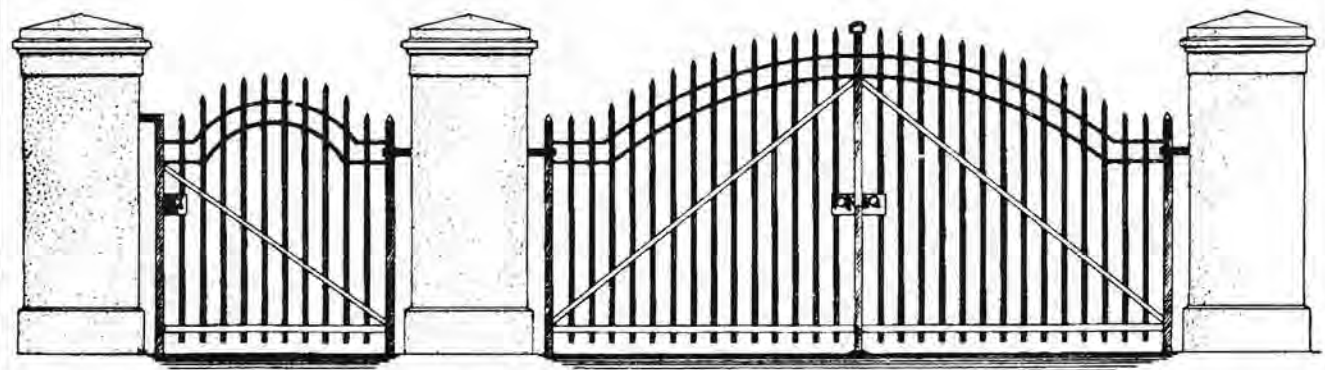
BENT FRAME GATE

#11. Regularly furnished as a matching gate with fence designs where #2 walk gate is specified. Gates are strongly braced and suitable for two or three rail fences. In each case they are made to match the size of pickets, design and ornamentation of the fence.



CONCAVE GATE

#50. For installations with a more impressive entrance than is permitted by the use of ordinary matching gates.



CONVEX GATE

#51. Widely used for important entrances, particularly in connection with Stewart fence designs with three rails. They are regularly furnished with standard hinge construction.

DRIVE GATES



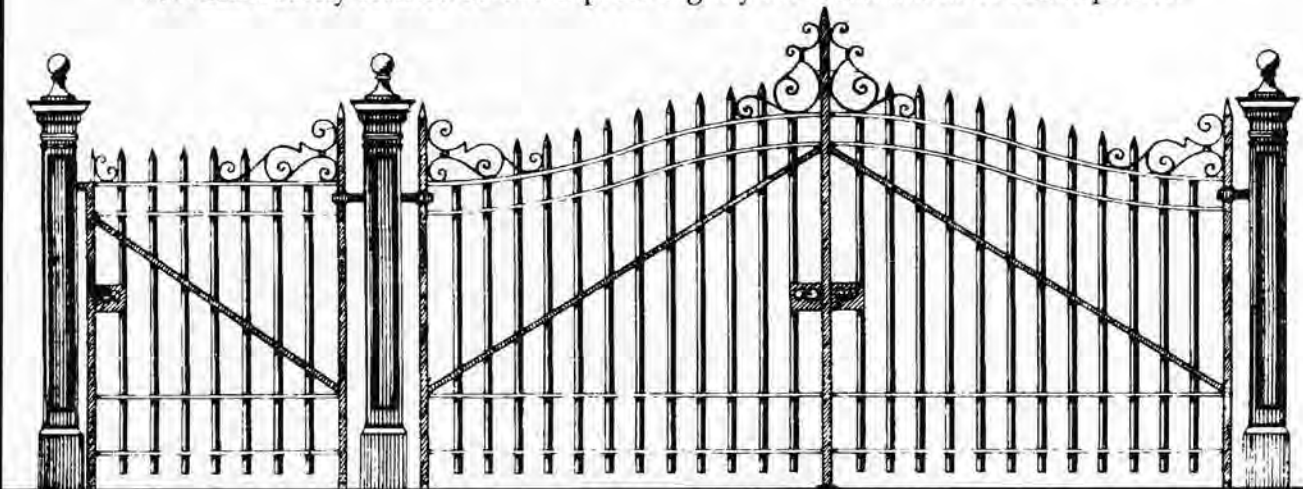
WALK AND DRIVE GATES WITH BRICK PIERS

#54. Can be hung on masonry piers or we can furnish iron posts.



OUR MOST ORNATE WALK AND DRIVE GATES

#63. Elaborately formed scrolls express dignity for installations of consequence.

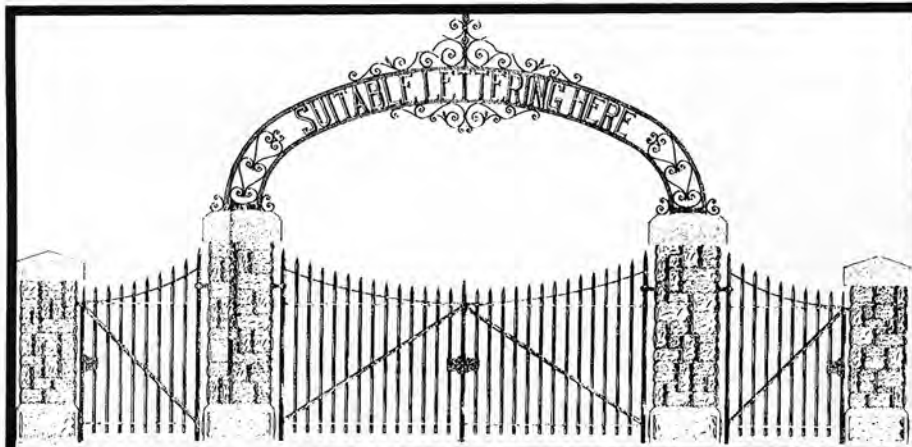


WALK AND DRIVE GATES WITH NO. 25 CAST GATE POSTS

#7603. The graceful flow of line and tasteful ornamentation enjoy widespread favor.

ARCHES WITH DRIVE GATES

Stewart entrance gates and gateway arches can be furnished in a great variety of designs, from very simple to extremely elaborate. They are available with a central motif such as a cross, coat of arms, letters or numerals. Those shown here are just a sampling of many available.



GATEWAY ARCHES

#67 WALK AND DRIVE GATES WITH #3 GATEWAY ARCH HAS 10 INCH LETTERS.

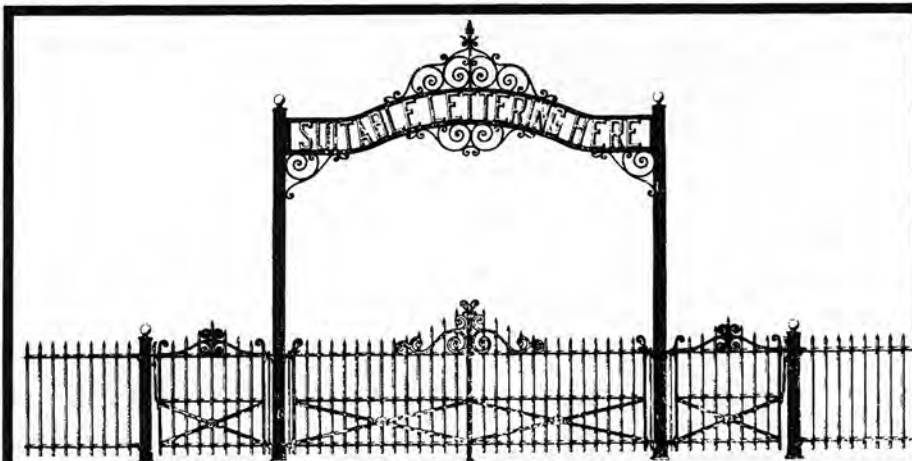
#3 gateway arch specifications:
Height - clearance depends on conditions surrounding requirements.

Width - usually 10, 12 or 14 feet; can be made to any width desired.

Rails - 2"x2"x1/4" angles for the usual installation.

Letters - 10" cast letters, block or Old English.

Scrollwork - 1"x3/16" flat.



WALK AND DRIVE GATES WITH ARCH

#5 WALK GATE AND #13 DRIVE GATE WITH #16D OR #16E GATE POSTS, #1 GATEWAY ARCH WITH 10" LETTERS.

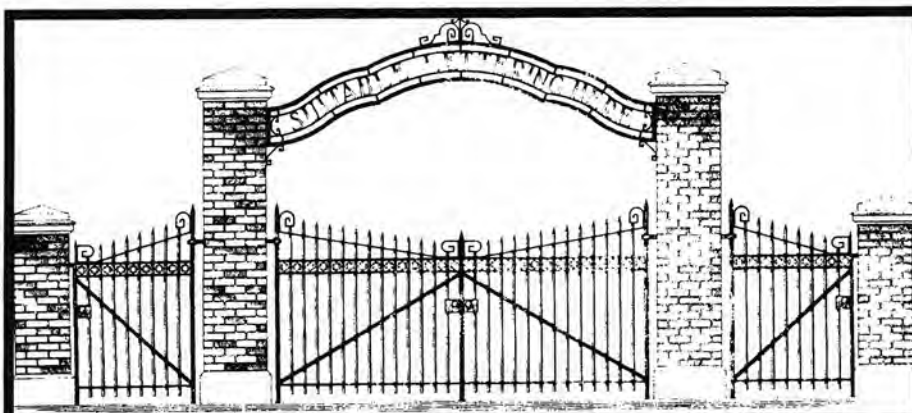
#1 gateway arch specifications:
Height - clearance depends on conditions surrounding requirements.

Width - usually 10, 12 or 14 feet; can be made any width desired.

Rails - 1-1/2"x1-1/2"x1/4" angles for the usual installation.

Letters - 10" cast letters, block or Old English.

Scrollwork - 1"x3/16" flat.



GATEWAY ARCH WITH BRICK PILLARS

#71 WALK AND DRIVE GATES AND #4 GATEWAY ARCH WITH 10" LETTERS.

#4 gateway arch specifications:
Height - clearance depends upon conditions surrounding requirements.

Width - usually 10, 12 or 14 feet; can be made to any width.

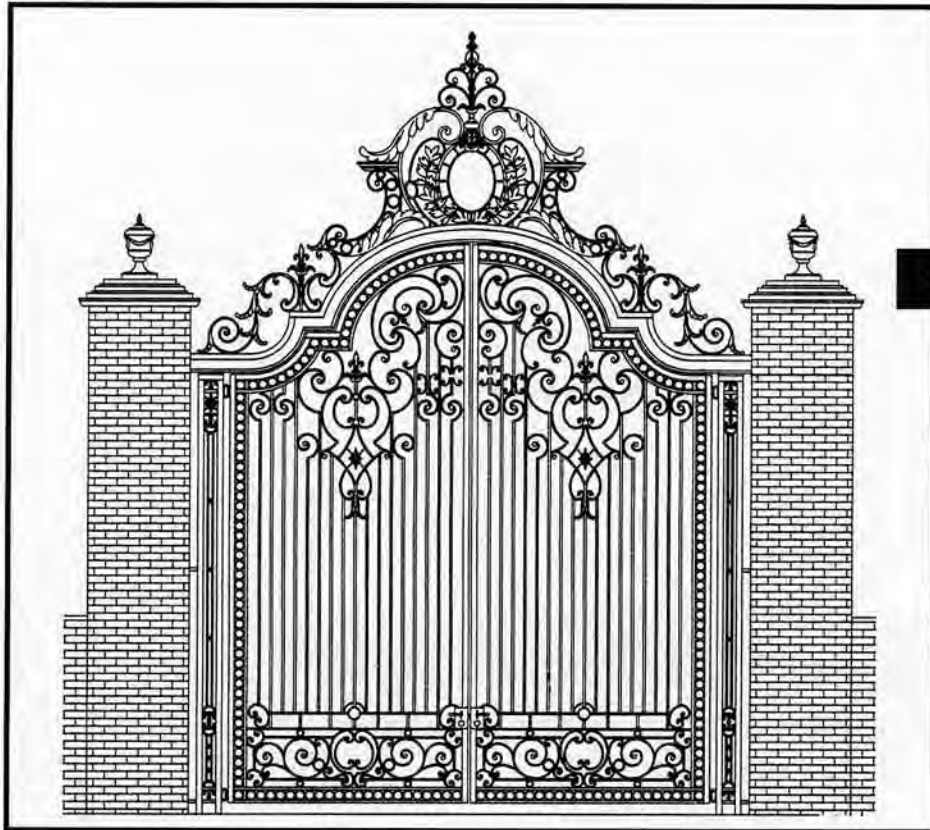
Outer rails - 1-1/2"x1-1/2"x1/4" angles for the usual installation.

Inner rails - 1-1/2"x1-1/2" flat for the usual installation.

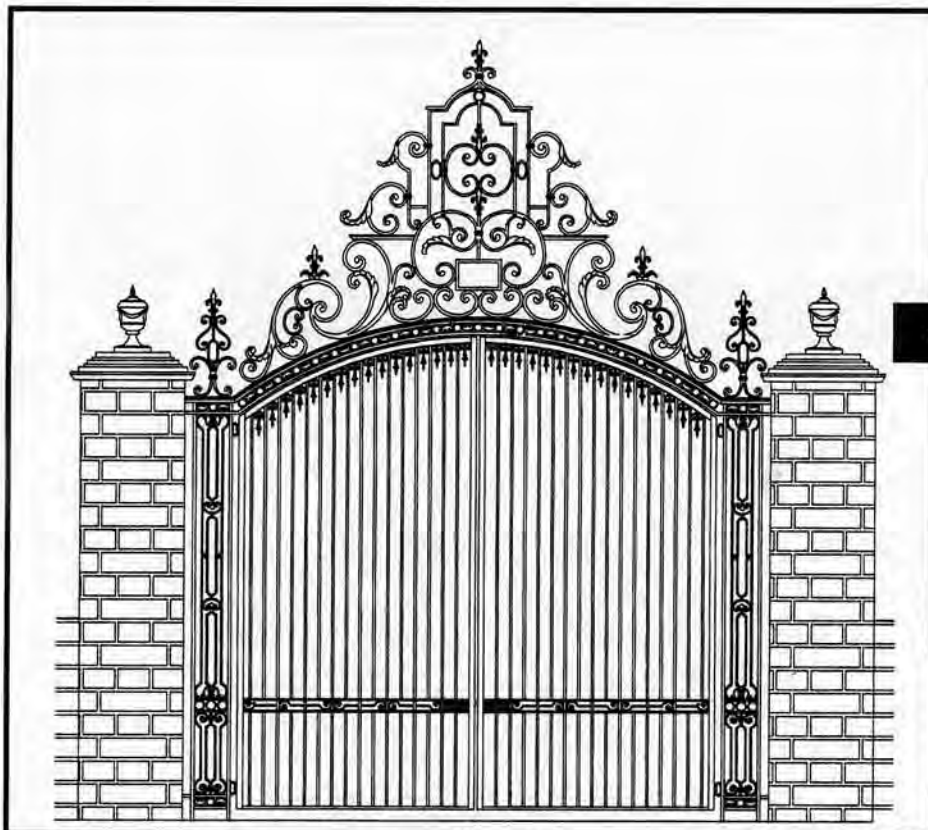
Letters - 10" cast letters, block or Old English.

Scrollwork - 1"x3/16" flat.

ESTATE GATES

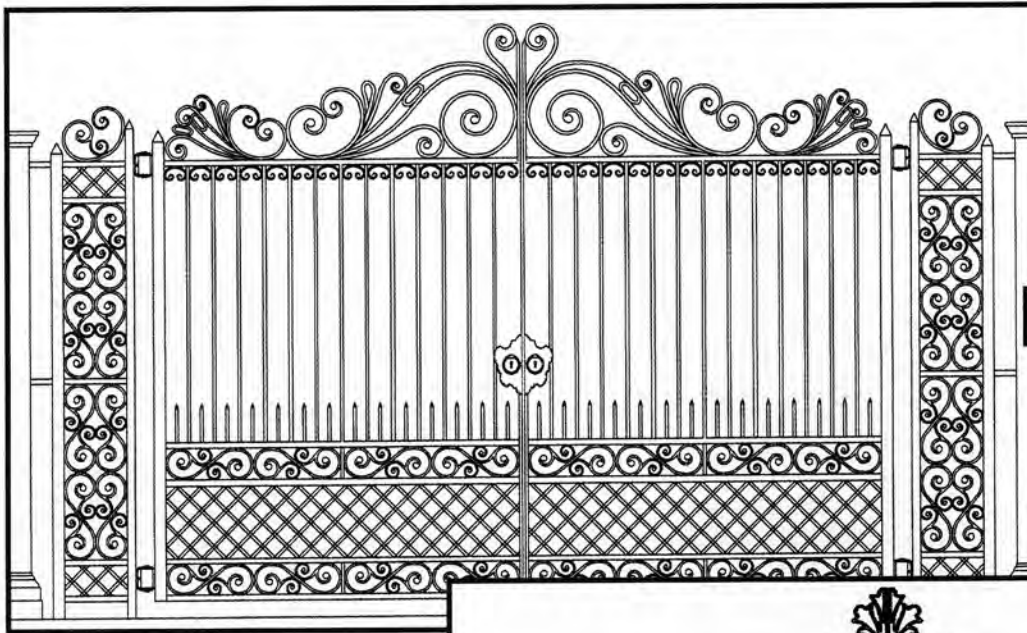


#8193



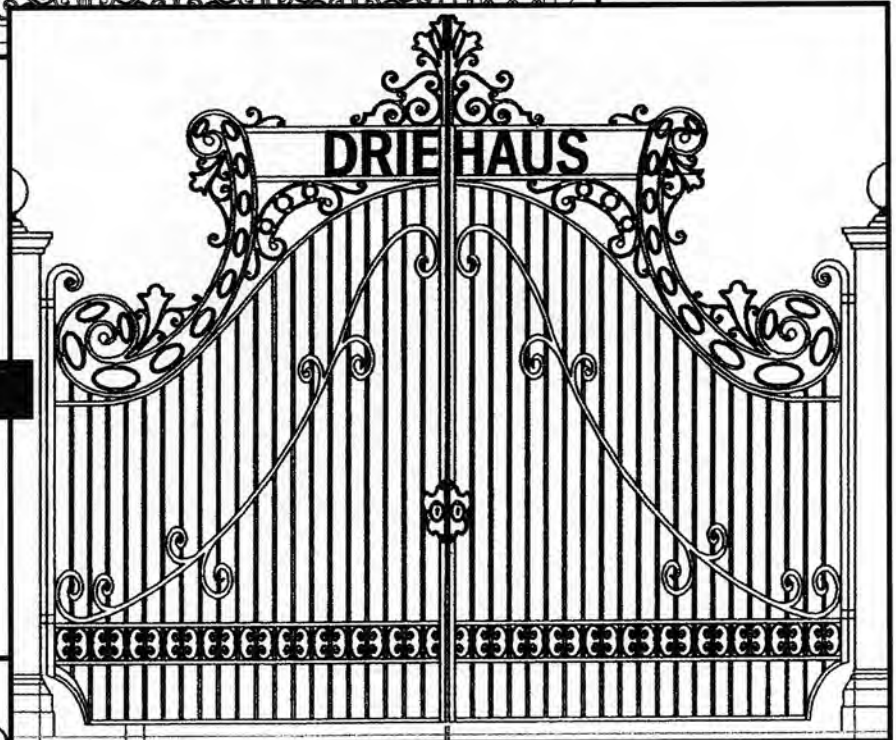
#8200

ESTATE GATES



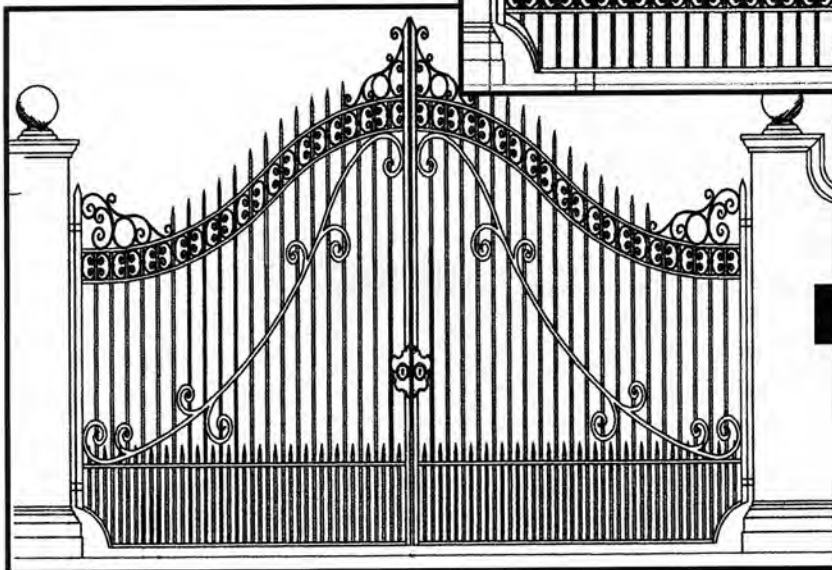
#2000

#2001

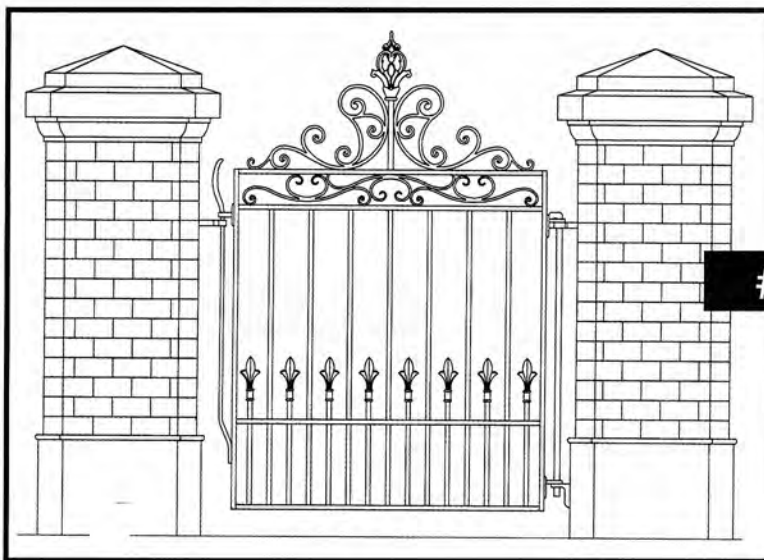
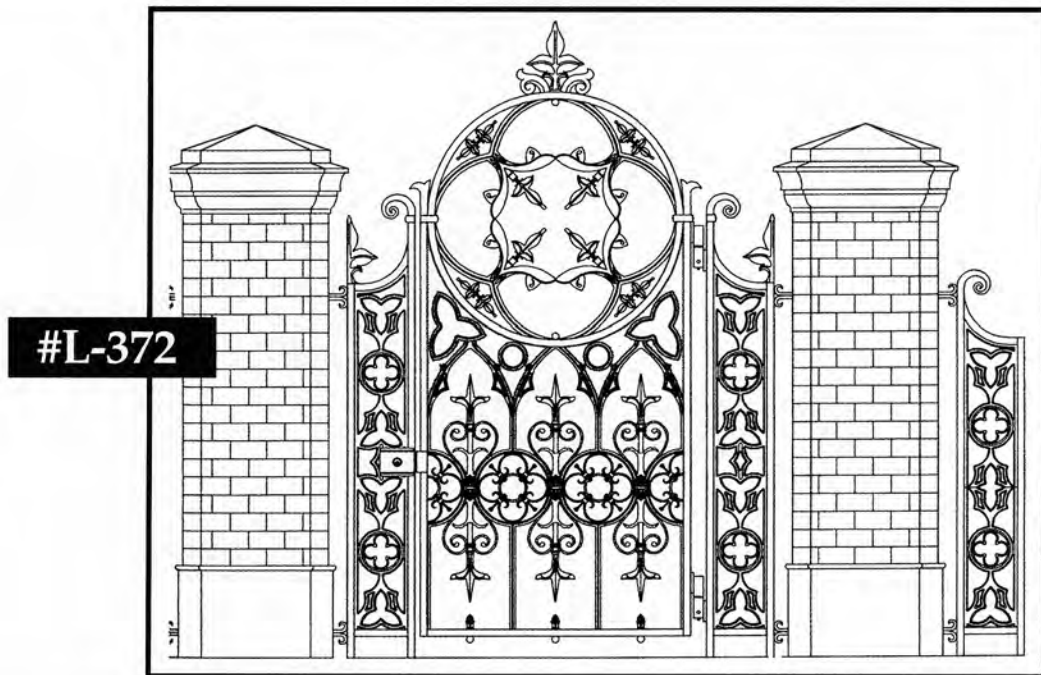
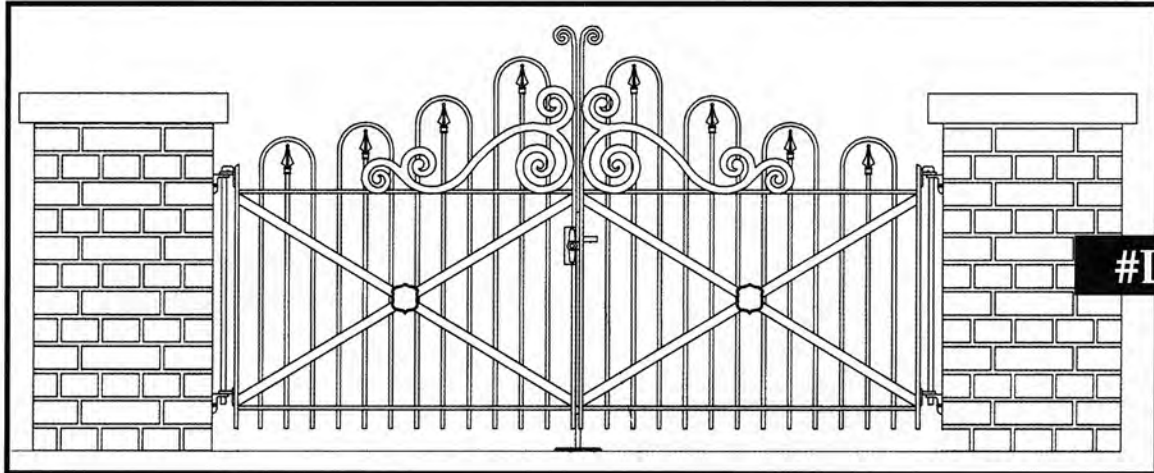


DRIE HAUS

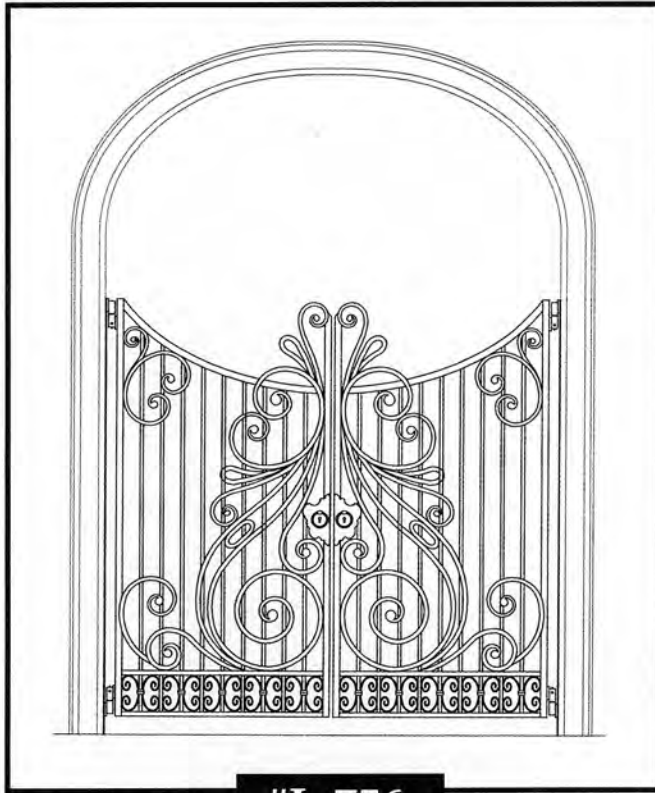
#2002



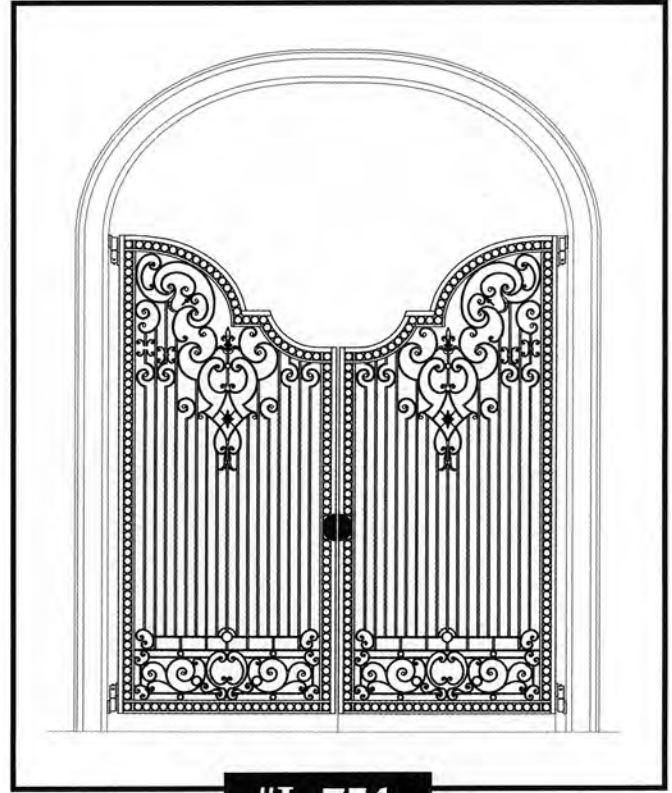
COURTYARD GATES



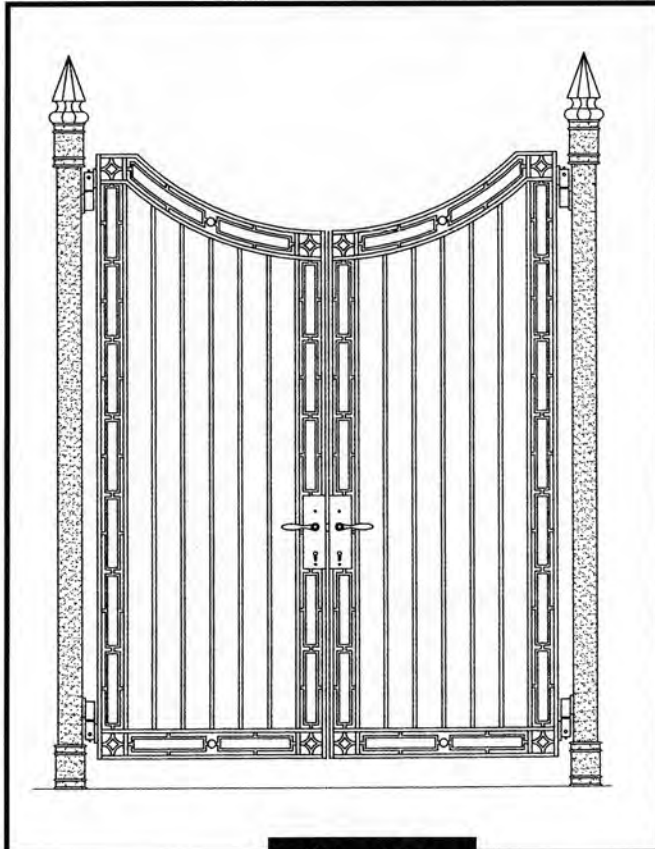
COURTYARD GATES



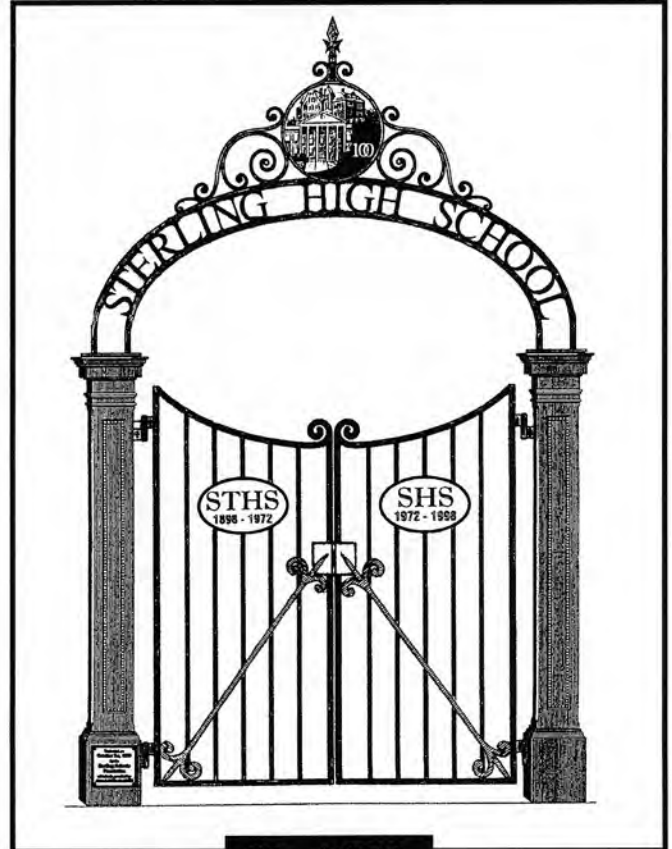
#L-756



#L-754

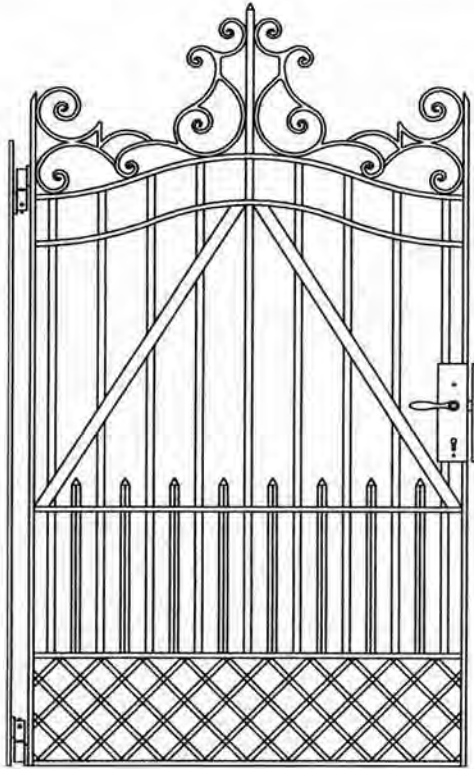


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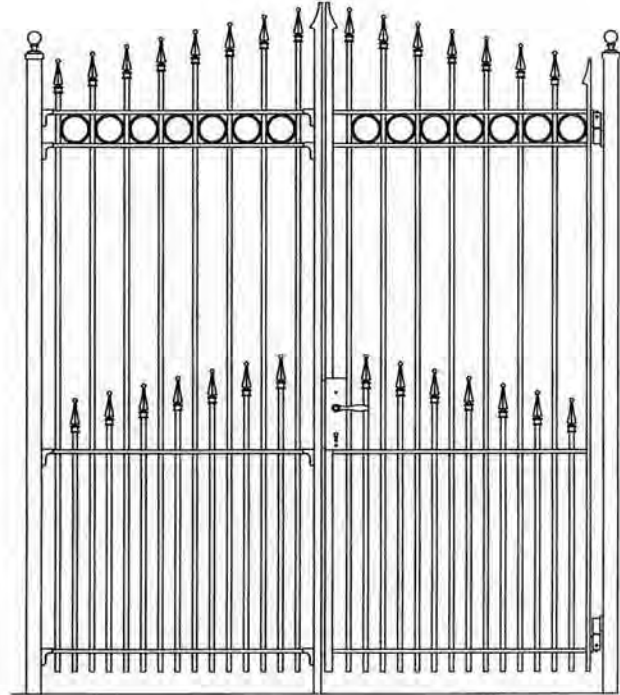


#L-1872

COURTYARD GATES



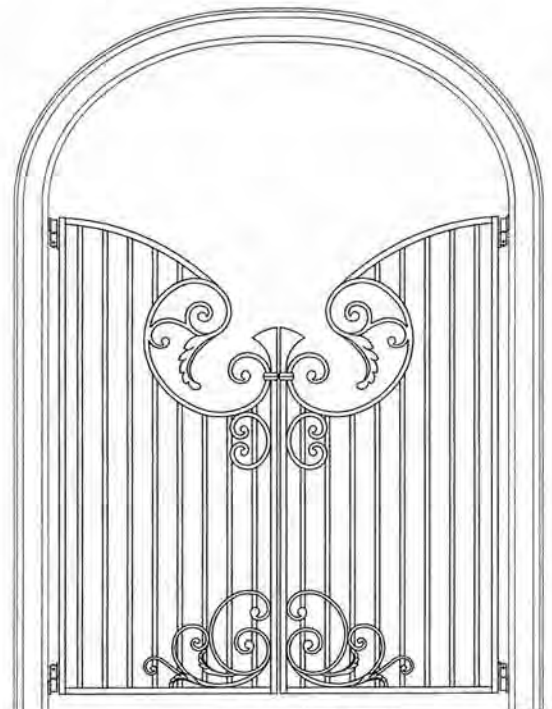
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#L-730



#L-738



#L-750





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